

# CITY OF HOPEWELL



## **Hopewell Regional Wastewater Treatment Facility Alternative 4A-1 Light Phase 2 Improvements**

### **Results of Value Engineering Concepts Evaluation**



**HDR ENGINEERING, INC.  
5700 LAKE WRIGHT DRIVE, SUITE 300  
NORFOLK, VA 23502**

**APRIL 30, 2014**

To: City of Hopewell	
From: HDR Engineering, Inc. Bill M'Coy, P.E.	Project: HRWTF Alternative 4A-1 Light Phase 2 Improvements
CC:	
Date: April 30, 2014	Job No: 216773

## 1.0 Background & Purpose

On April 1, 2014, Hopewell Nutrient Partners (HNP) was presented with 13 value engineering concepts by the City to evaluate. HNP evaluated each of these concepts and submitted the results to the City and a meeting was held with the City on April 30, 2014 to review and select concepts for implementation. Based on this review, eight concepts were selected for implementation. This results memorandum is intended to document these eight concepts as amendments to the scope of work and concept design presented in Exhibit A of the Comprehensive Agreement.

## 2.0 Selected Value Engineering Concepts

The following value engineering concepts have been selected for inclusion in the scope of work for the Alternative 4A-1 Light Phase 2 Improvements. Attached is a description of the scope and design basis for each concept.

Concept No.	Description
GR-1	Relocate Flow Control Valves
E1-A	Electrical System Redundancy
E1-B	Power Monitoring Improvements
MB-1	Changes to Recycle Pumps for MBBR
MB-10	Review Blower Design/Turndown
MI-3	Delete Building Structure over Pump Room
XX	Change Blower CS Air Pipe to 304SS Air Piping
YY	Change Sodium Hydroxide Storage Tanks to Carbon Steel Material (Insulated and HT)



## HRWTF Alternative 4A-1 Light Phase 2 Value Engineering Study Responses



Alternative No.: [GR-1](#)

Description: Relocate Flow Control Valves

### **Discussion of Design Base Changes:**

The current design proposed by HNP has the flow control valves located on the plant site as depicted on Drawing C-33 rev 3 entitled "Yard Piping Plan 1". Flow control valves will control Honeywell flow diversion between the new segregated MBBR treatment system and the existing Industrial headworks. A fine screen is provided to protect the MBBR treatment system. This VE alternative proposes relocating the flow control valve to a location off site in the area near the connection of RockTenn flow into the North Interceptor. The Honeywell flow will connect to the domestic influent line near Hummel Ross Road and to the North Interceptor near the Rock Tenn connection.

### **Scope Reductions:**

- 1) Delete section of 28" HDPE carrying Honeywell flow from Hummel Ross Road to the terminus at the plant site.
- 2) Delete the MBBR influent fine screens and the associated channels, washer/compactor, etc.
- 3) Delete the sodium bisulfite storage and feed facility

### **Scope Additions:**

- 1) Add connection of the 28" HDPE carrying Honeywell flow into the domestic influent line near Hummel Ross Road.
- 2) Add power/control conduit and cable from regional plant to the flow control station located near the RockTenn connection.
- 3) Add 0.47 MG chlorine contact.
- 4) Add 750kW standby generator for the MBBR Influent Pump Station.
- 5) Modify the existing hypo feed system to feed into the new contact tank.

### **Other Notes:**

Under this alternative, Honeywell flow will have to be diverted to the industrial treatment side during peak domestic flows as influent flows approach the 2040 design basis based on the hydraulic capacity of the existing Domestic PTF. The hydraulic capacity under this alternative would be 29 mgd, which is the capacity of a single mechanical screen (assumes one mechanical screen out of service and no flow allowed through bar screen since MBBR must be protected). Impacts will be to the daily effluent ammonia concentration. At 2040 flows, the peak effluent ammonia concentration will increase 50% as compared to the Concept Design. See HDR's Memo on Process Evaluations for VE Concept GR-1 dated April 21, 2-14 for a discussion of this analysis. The alternative has the advantage of reducing chemical costs by eliminating dechlorination and reducing the chlorine demand by disinfecting segregated treatment effluent instead of primary effluent. The estimated cost savings will be \$480,000 per year at startup flows and \$940,000 per year at 2040 flows for an average cost increase of \$707,600 per year over the life of the project. See HDR's Memo on Process Evaluations for VE Concept GR-1 dated April 21, 2-14 for a discussion of this analysis.

Incorporating the VE Comment GR-1 requires the following changes to the Concept Design:

- 1) A new Chlorine Contact Tank (CCT) would be constructed downstream of the DAFs and upstream of the Primary Clarifier Effluent Channel. The CCT would consist of two rectangular tanks measuring 260-feet long by 10-feet wide with a 12-foot side water depth.
- 2) Adding the new CCTs downstream of the DAFs requires the DAF effluent line to be upsized from 36-inch to 42-inch to offset the additional headloss through the CCTs. In addition, the line from the new CCTs to the Primary Clarifier Effluent Channel will be 42-inch.
- 3) The new CCTs will be located north of the MBBR PS. This requires the new plant access road to be moved to the northern side of the new CCT. However, grading for the plant access road requires that a new retaining wall be constructed around the Effluent Reaeration Structure. A retaining wall is sufficient for the anticipated 9-foot differential grading and would be approximately 250-linear feet. Railing would be needed around the Cast-in Place Concrete retaining wall.



## HRWTF Alternative 4A-1 Light Phase 2 Value Engineering Study Responses



Alternative No.: [GR-1](#)

Description: Relocate Flow Control Valves

retaining wall.

4) The Domestic Primary Clarifier Effluent Box intended to be used for the new 36-inch MBBR PS influent line can be reduced. Level control in the existing Domestic Chlorine Contact Tanks is not as critical since these tanks will no longer be used for disinfection. Instead, the new MBBR PS influent line can connect to the existing 36-inch penetration with blind flange located at the northern end of the Primary Clarifier Effluent Channel. This penetration/blind flange was installed as part of the original plant construction. In addition, the 36-inch line should be upsized to 42-inch upstream of the MBBR PS to convey the increased design flow with the addition of the full Honeywell flow to this line.

5) The MBBR Influent line is upsized from 30-inch to 36-inch to convey the increased design flow with the addition of the full Honeywell flow to this line

Flow Condition	Flow (mgd)	CL2 Dosage (mg/l)	CL2 Dose (lb/d)	HOCL Feed Rate (gpd)*	HOCL Feed Rate (gph)
Minimum Day	4.8	1.5	60	48	2.0
Design Average	19.7	10	1,643	1,314	55
Startup Average	9.0	10	751	600	25
Peak Day	33.6	15	4,203	3,363	140

\*Based on 1.25 lbs CL2 per gallon HOCL

7) The existing Sodium Hypochlorite (SHC) Facility feed system has three 12,000 gallon storage tanks and four metering pumps with a capacity of 15.3 – 83.5 gph each. The existing system will be modified as follows:

a) A two-pump skid will be installed in parallel with the existing pump skid. Each diaphragm metering pump will have a capacity of 1-17.2 GPH. The skid dimensions are 75" wide x 30" deep x 60" high. Also included are two ProMinent Dulcometer DACa Controllers for automatic chlorine residual control including ORP sensors, signal converters, and cables. The proposed DACa Controllers match the existing controllers currently in use in the domestic chlorine contact tanks.

b) Two new double containment SHC feed lines need to be routed from the SHC Facility to the influent end of each CCT. Double containment piping system for each of the two feed lines consists of two (one active / one standby) 1-inch clear braded-reinforced PVC tubing as manufactured by Finger Lakes Extrusion contained in a 4-inch Schedule 80 CPVC pipe. The approximate length of each feed line is 650 linear feet and a precast chemical monitoring manhole is to be located every 100-feet for a total of 7 for each line (14 total for both lines). The precast monitoring manholes are 4-foot in diameter by approximately 4-foot in height and shall have a 30"x30" square aluminum access hatch.

c) To provide effective mixing of the sodium hypochlorite into the DAF effluent flow, two chemical induction mixers will be installed, one at the head of each tank. The mixers will be (2) Evoqua (Siemens) WT WaterChamp Model SWC20F Water Champs, one to be mounted in each tank, 20 HP each with a 460/3/60 NEMA 4X control panel and motor protection device for each unit.

8) The Sodium Bisulfite Facility will be completely eliminated.

9) The MBBR Screening Facility will be completely eliminated.

10) A new 750kW standby generator is needed at the MBBR PS. This is required to ensure domestic flow is always being disinfected in the CCTs. The generator should be installed on a 2-foot thick concrete equipment pad.

11) The Gravely Run Flow Control (GRPS FCV) Structure can be relocated to near the RockTenn connection to the North Interceptor. The new dedicated GRPS discharge line to the DPTF would connect at the existing plug valve installed in Contract 1 that is located in Hummel Ross Road. In addition, a fiber optic line needs to be run from the HRWTF Admin Building to the GRPS FCV Structure. This is approximately 3,000 linear feet.

12) Additional pavement needs to be provided west of the MBBR PS in addition to the new road way to provide a parking area for a crane to access the MBBR PS pumps for removal/installation. There is significant impervious area for this parking area that may increase the BMP requirements.

Design services associated with VE Item GR-1: Additional design effort is based on the new chlorine contact tank and retaining wall, and includes associated design documents.



HRWTF Alternative 4A-1 Light Phase 2  
Value Engineering Study Responses



Alternative No.: [GR-1](#)

Description: Relocate Flow Control Valves

Cost Summary:

Item	Capital Cost	Annual O&M Cost	Net Present Worth Cost
Design services	\$134,970.00		\$134,970.00
Process equipment, civil, mechanical, electrical, & I&C	\$721,847.00		\$721,847.00
Chemical costs	-	(\$707,600.00)	(\$8,818,000.00)
<b>TOTAL</b>	<b>\$856,817.00</b>	<b>(\$707,600.00)</b>	<b>(\$7,961,183.00)</b>

Recommendations:

This alternative has been accepted by the City.



# HRWTF - Phase 2

Relocate FCV Structure to North Interceptor Near Rocktenn Connection

Make smooth transition back to existing road

New Road - 20'

Potential retaining wall or slope stabilization required.

DAF / Polymer Building

Sodium Hydroxide

Blower Building

Up size to 42" Diameter

Up size to 42" Diameter

Chlorine Contact Tank - Option 1

Up size to 36" Diameter

MBBR IPS

Sodium Bisulfite will be eliminated

We will need to pave this area so that a crane can access this area to remove the MBBR pumps.

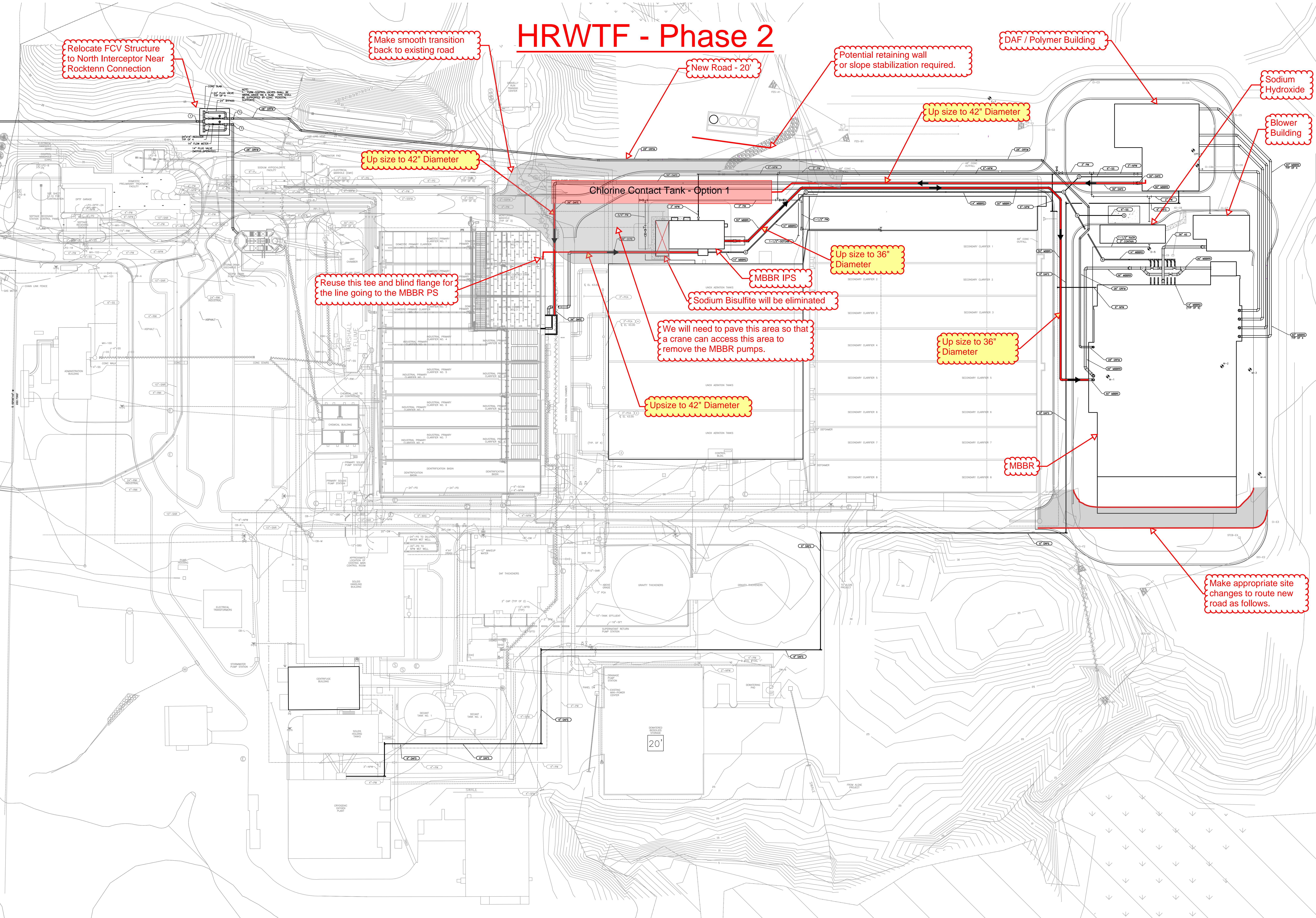
Up size to 36" Diameter

Reuse this tee and blind flange for the line going to the MBBR PS

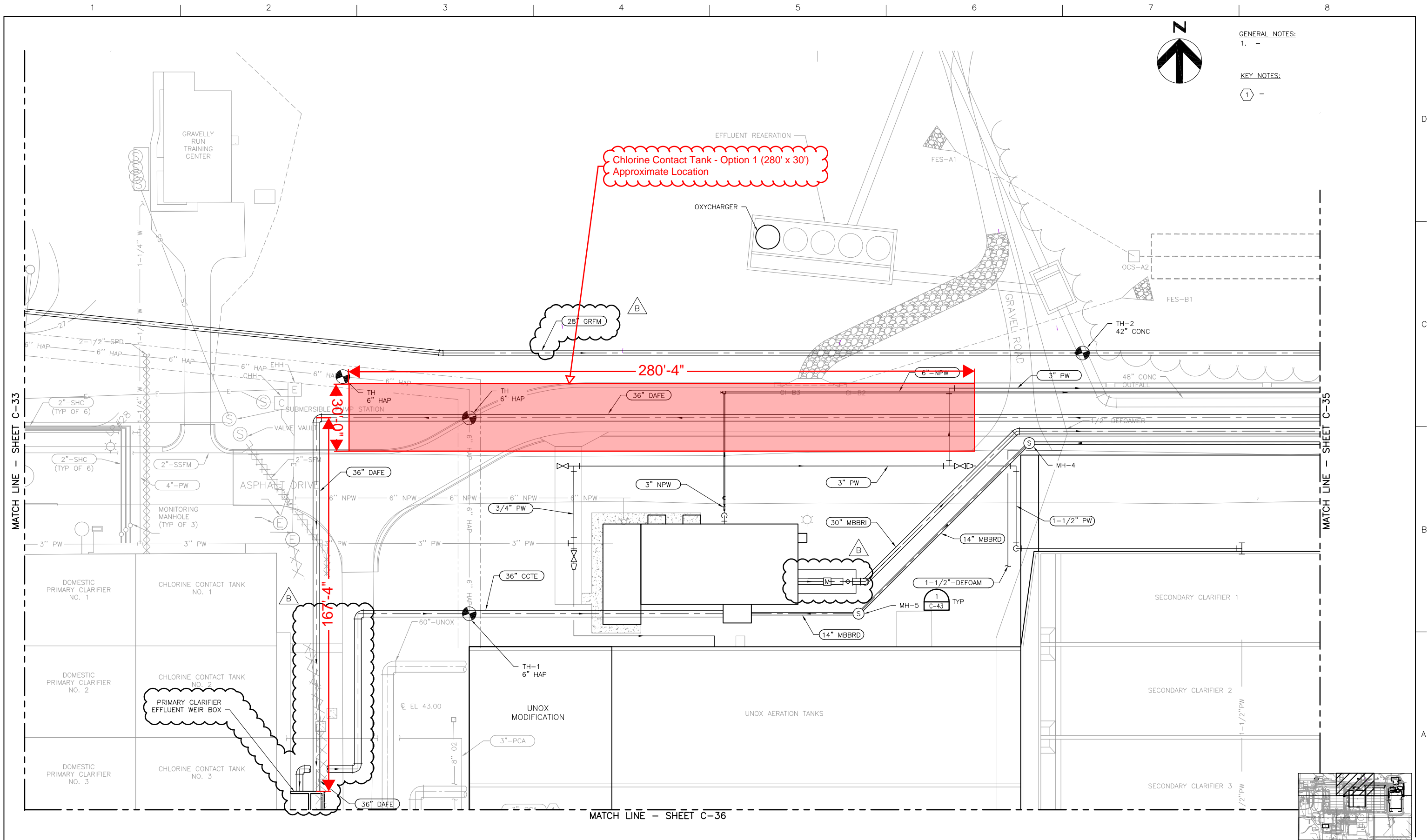
Upsize to 42" Diameter

MBBR

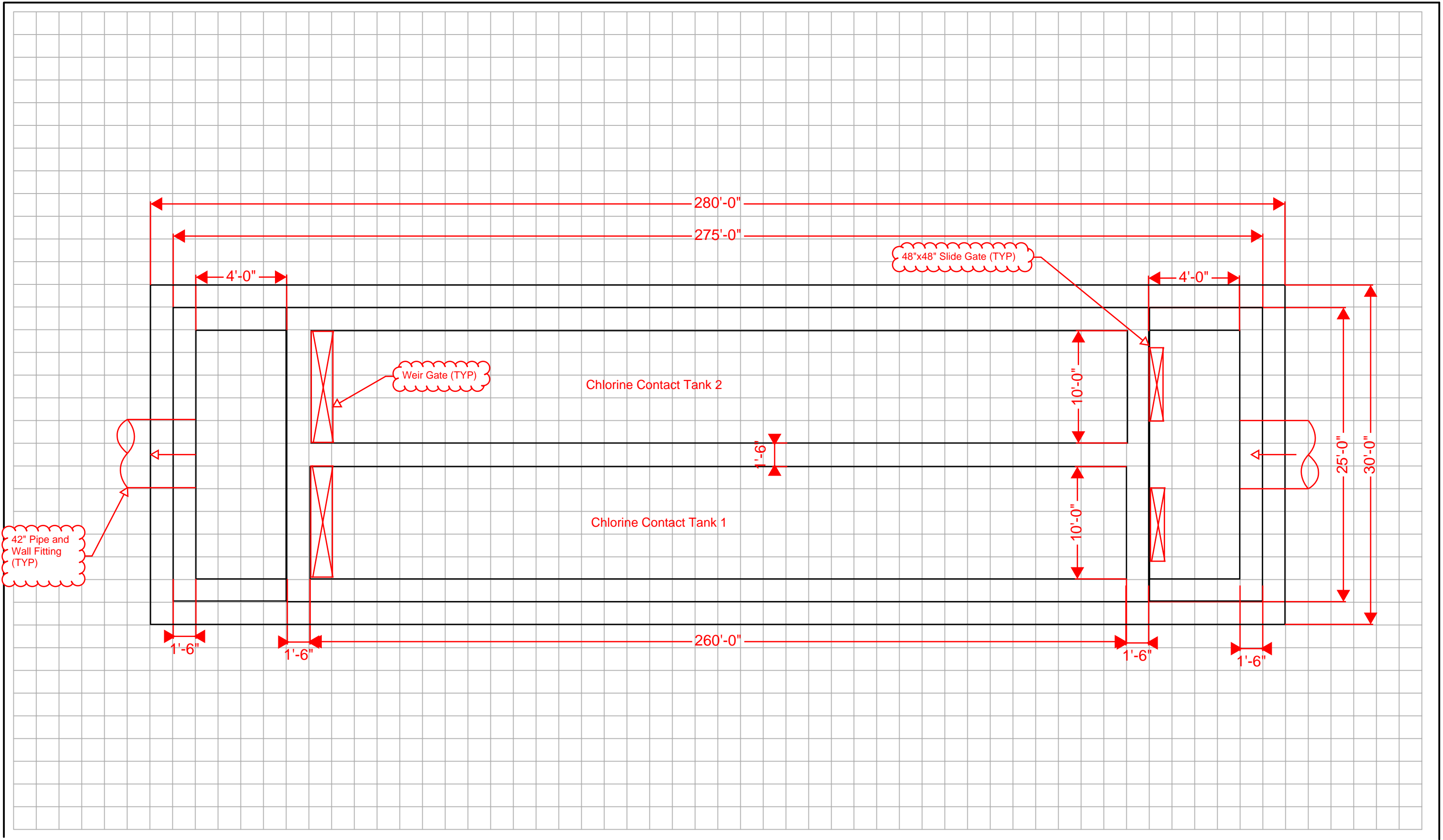
Make appropriate site changes to route new road as follows.







 HDR Engineering, Inc. 5700 Lake Wright Dr. Suite 300 Norfolk, VA 23502			PROJECT MANAGER: WILLIAM S. M'COY	<b>CONCEPTUAL DESIGN</b>	<b>CITY OF HOPEWELL HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY ALTERNATIVE 4A-1 LIGHT PHASE 2</b>	<b>YARD PIPING PLAN 2</b>			
			DESIGNED BY: D. ZIRKLE						
			DRAWN BY: T. LOKEY			FILENAME: C-34.dwg		DRAWING NUMBER: <b>C-34</b>	SHEET OF -
			CHECKED BY:			SCALE: 1"=20'			
	ISSUE	DATE	DESCRIPTION			PROJECT NUMBER			
B	03/12/2014	REVISED EFF. BOX & FM							
A	08/26/2013	CONCEPTUAL DESIGN SUBMITTAL							



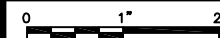
**HDR**

HDR Engineering, Inc.  
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Suite 300  
Norfolk, VA 23502

ISSUE	DATE	DESCRIPTION

PROJECT MANAGER:	
DESIGNED BY:	
DRAWN BY:	
CHECKED BY:	
PROJECT NUMBER	70922

GR-1 - Chlorine Contact Tank - Option 1  
Plan

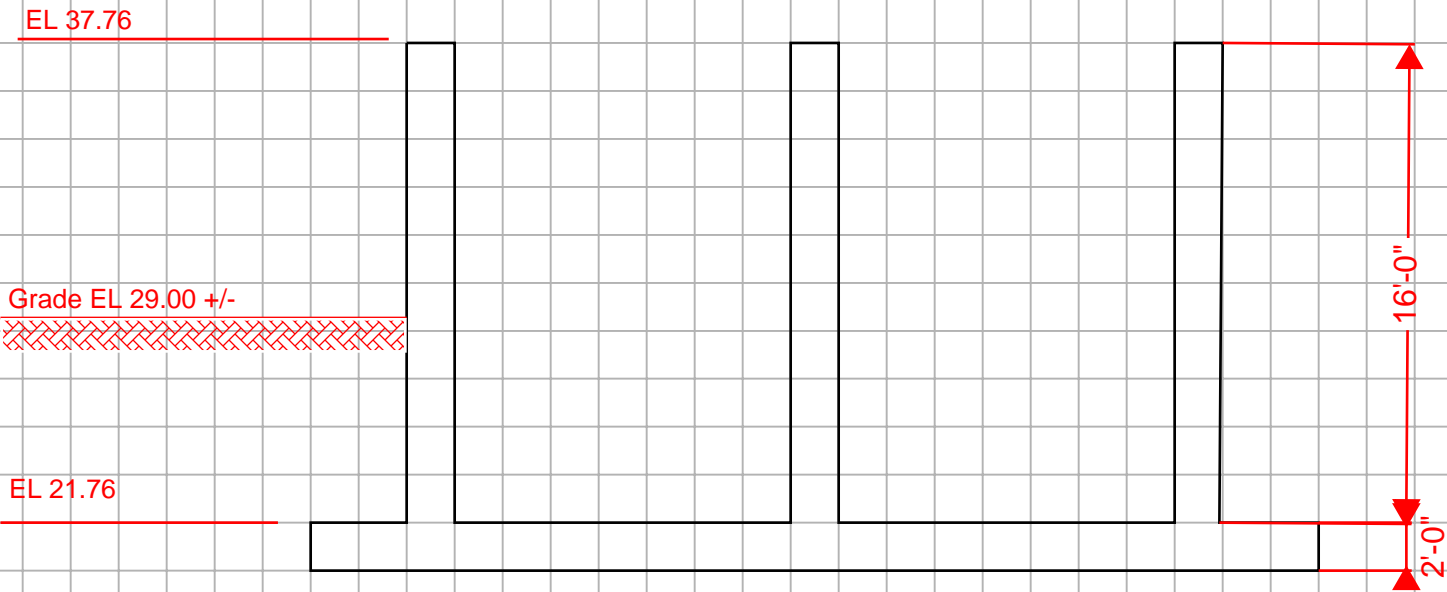


FILENAME	
SCALE	

SHEET NUMBER	
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SHEET OF





HDR Engineering, Inc.  
5700 Lake Wright Dr.  
Suite 300  
Norfolk, VA 23502

ISSUE	DATE	DESCRIPTION

PROJECT MANAGER:	
DESIGNED BY:	
DRAWN BY:	
CHECKED BY:	
PROJECT NUMBER	70922

GR-1 - Chlorine Contact Tank - Option 1  
Section



FILENAME	
SCALE	

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**HRWTF Alternative 4A-1 Light Phase 2  
Value Engineering Study Responses**



**Alternative No. [E1-A](#)**

**Description: Electrical System Redundancy**

**Discussion of Design Base Changes:**

The current proposed electrical design configuration does not include redundant electrical services to the critical electrical distribution and motor control equipment. This VE alternate recommends that a “main-tie-main” configuration for the new 5 kV switchgear and motor control centers to minimize single point of electrical failure.

**Scope Reductions:**

- 1) None.

**Scope Additions:**

- 1) Main Tie-Breaker Switch and appurtenances

**Other Notes:**

See attached drawings.

**Cost Summary:**

Item	Capital Cost	Annual O&M Cost	Net Present Worth Cost
Add Main Tie-Breaker Switch, associated appurtenances	\$808,742.00		
<b>TOTAL</b>	<b>\$808,742.00</b>		

**Recommendations:**

This alternative has been selected by the City.





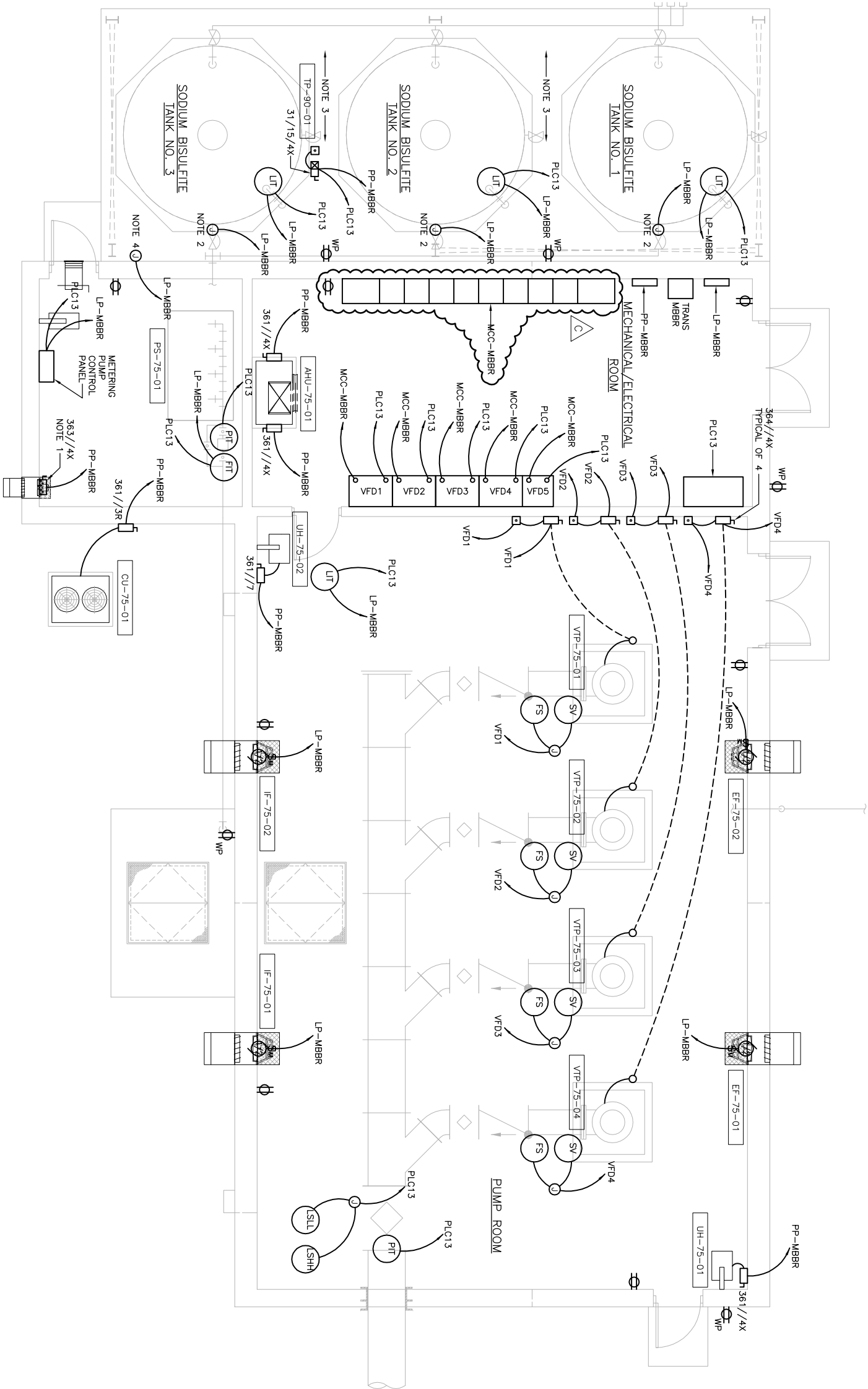
- SHEET NOTES:
1.

WATER HEATER DISCONNECT. COORDINATE LOCATION AND VERIFY ELECTRICAL REQUIREMENTS WITH MANUFACTURER.
2.

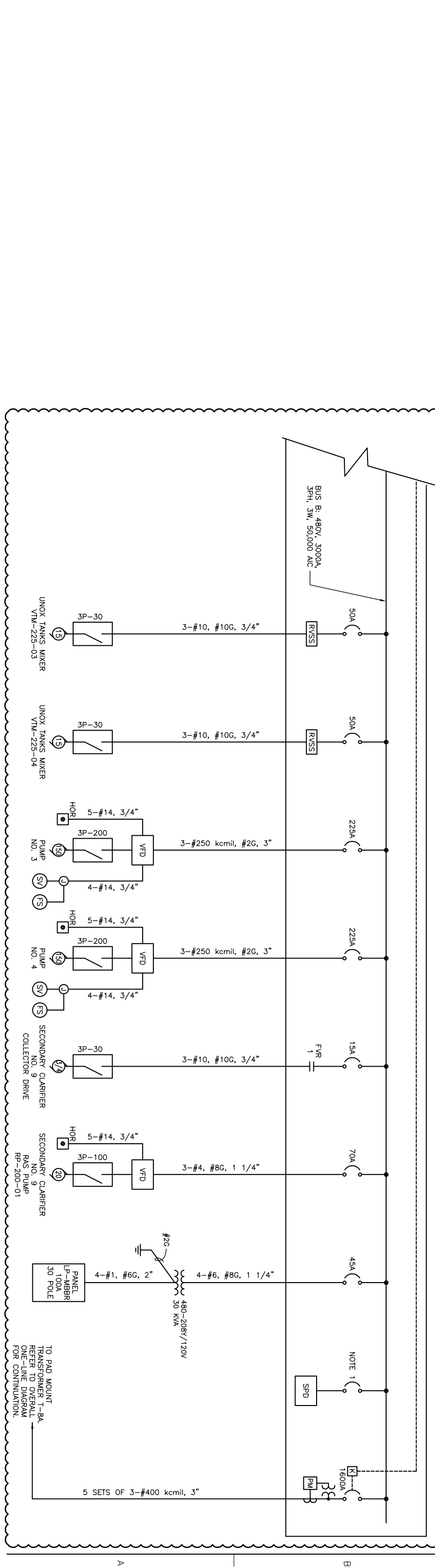
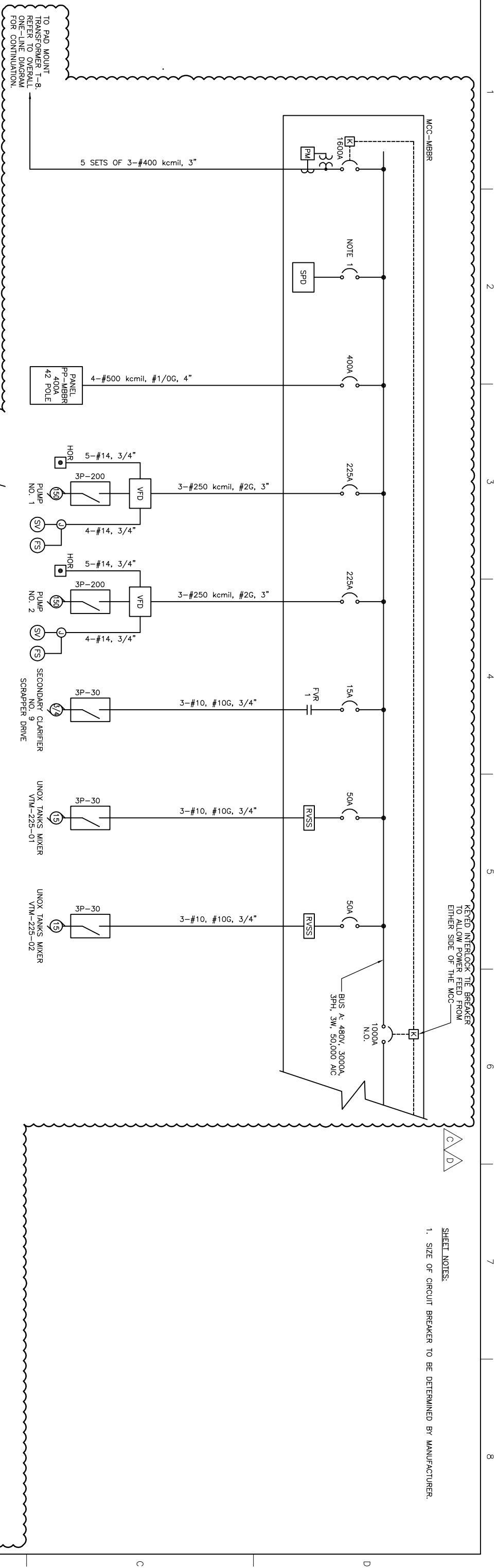
J-BOX FOR CONNECTION TO TANK HEAT TRACING. VERIFY ELECTRICAL REQUIREMENTS WITH MANUFACTURER.
3.

STORAGE TANK AREA SHALL BE CONSIDERED A WET AREA. ALL ELECTRICAL EQUIPMENT CONDUIT, ETC. AND ITS INSTALLATION SHALL MEET THIS AREA CLASSIFICATION.
4.

J-BOX FOR CONNECTION TO EMERGENCY SHOWER/EYEWASH HEAT TRACING. COORDINATE LOCATION AND VERIFY ELECTRICAL REQUIREMENTS WITH MANUFACTURER.

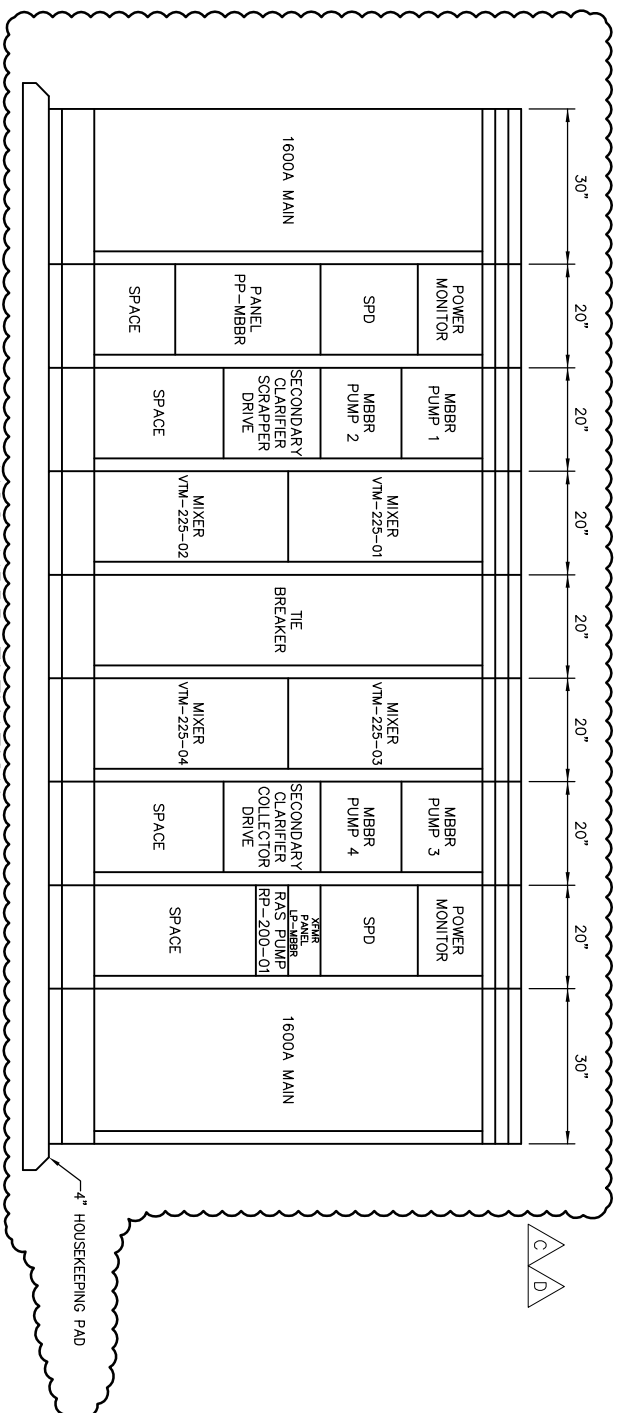


<div><div><div>HDR</div><div><div>HDR Engineering, Inc.</div><div>5700 Lake Wright Dr.</div><div>Suite 500</div><div>Norfolk, VA 23502</div></div></div></div>			<div>PROJECT MANAGER: WILLIAM S. M'COY</div> <div>DESIGNED BY: J. VAN TASSEL</div> <div>DRAWN BY: J. VAN TASSEL</div> <div>CHECKED BY: L. ANDERSON</div>		
			<div>CITY OF HOPEWELL</div> <div>HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY</div>		
			<div>MBBR INFLUENT PUMP STATION</div> <div>AND SODIUM BISULFITE FACILITY</div> <div>ELECTRICAL POWER PLAN</div>		
			<div><div>01"2"</div><div>SCALE 1/4"=1'-0"</div></div>		<div>DRAWING NUMBER</div> <div>E-75</div>
			<div>FILENAME E-075.dwg</div>		<div>SHEET</div> <div>OF</div> <div>-</div>
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<div>PROJECT NUMBER</div>					
<div>ISSUE</div>					
<div>DATE</div>					
<div>DESCRIPTION</div>					
<div>A</div>			<div>08/26/2013</div>		
<div>B</div>			<div>09/20/2013</div>		
<div>C</div>			<div>04/18/2014</div>		
<div>VE E-1A</div>			<div>ADDED SODIUM BISULFITE PROCESS</div>		
<div>CONCEPTUAL DESIGN SUBMITTAL</div>					



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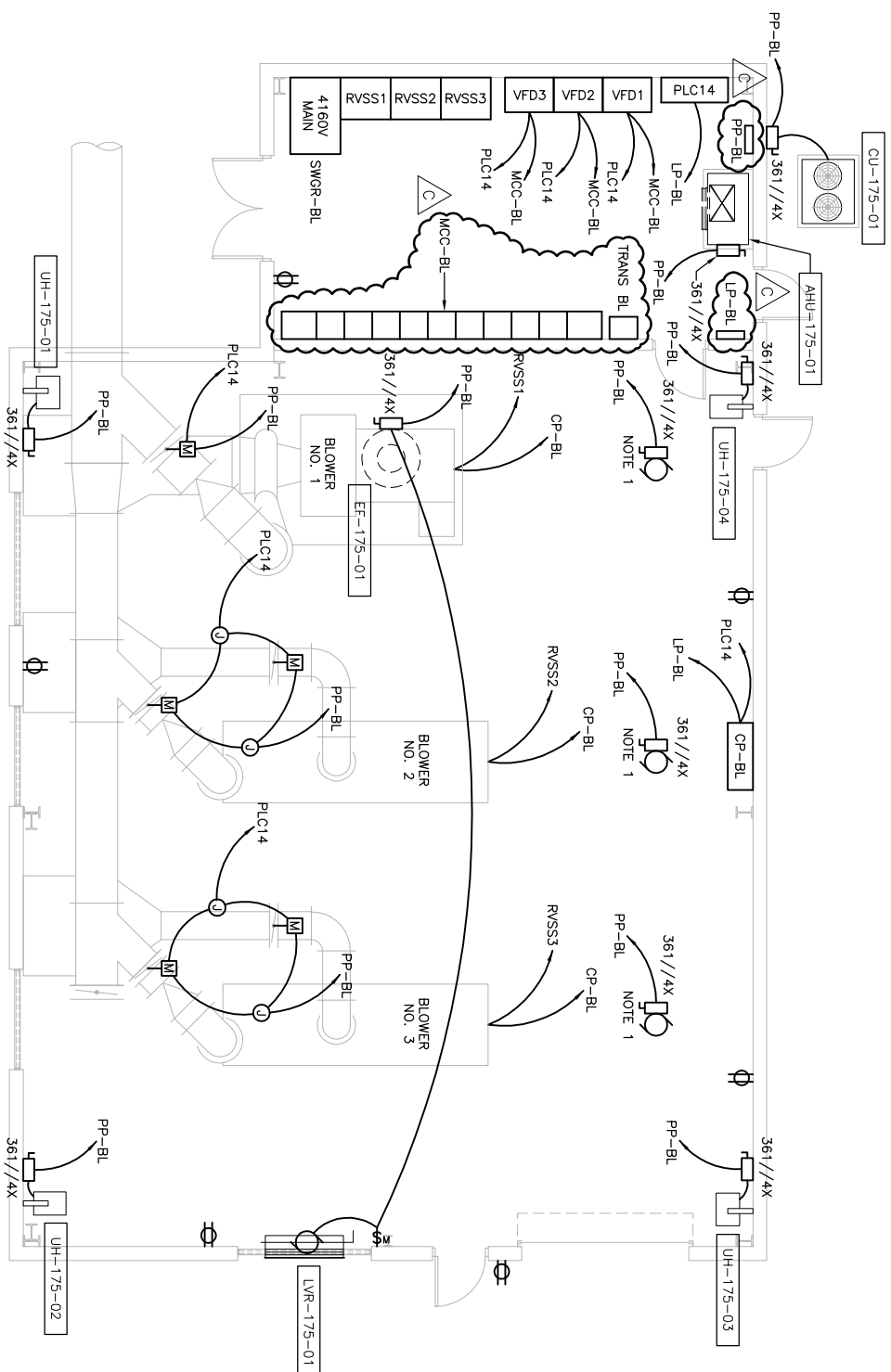




<div>HDR</div>											
HDR Engineering, Inc. 5700 Lake Wright Dr. Suite 300 Norfolk, VA 23502											
						PROJECT MANAGER: WILLIAM S. MCCOY					
						DESIGNED BY: J. VAN TASSEL					
						DRAWN BY: J. VAN TASSEL					
						CHECKED BY: L. ANDERSON					
D	04/18/2014	VE E-1A									
C	03/12/2014	MIXER REVISION									
B	09/20/2013	ADDED SODIUM BISULFITE PROCESS									
A	08/26/2013	CONCEPTUAL DESIGN SUBMITTAL									
ISSUE	DATE	DESCRIPTION				PROJECT NUMBER					
						<div>CITY OF HOPEWELL</div> <div>HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY</div> <div>ALTERNATIVE 4A-1 LIGHT PHASE 2</div>					
						<div>MBBR INFLUENT PUMP STATION</div> <div>MCC-MBBR ELEVATION</div>					
<div><div>0</div><div>1"</div><div>2"</div></div>						<div>FILENAME E:-078.dwg</div> <div>SCALE NONE</div>					
						<div>DRAWING NUMBER E-78</div> <div>SHEET OF -</div>					





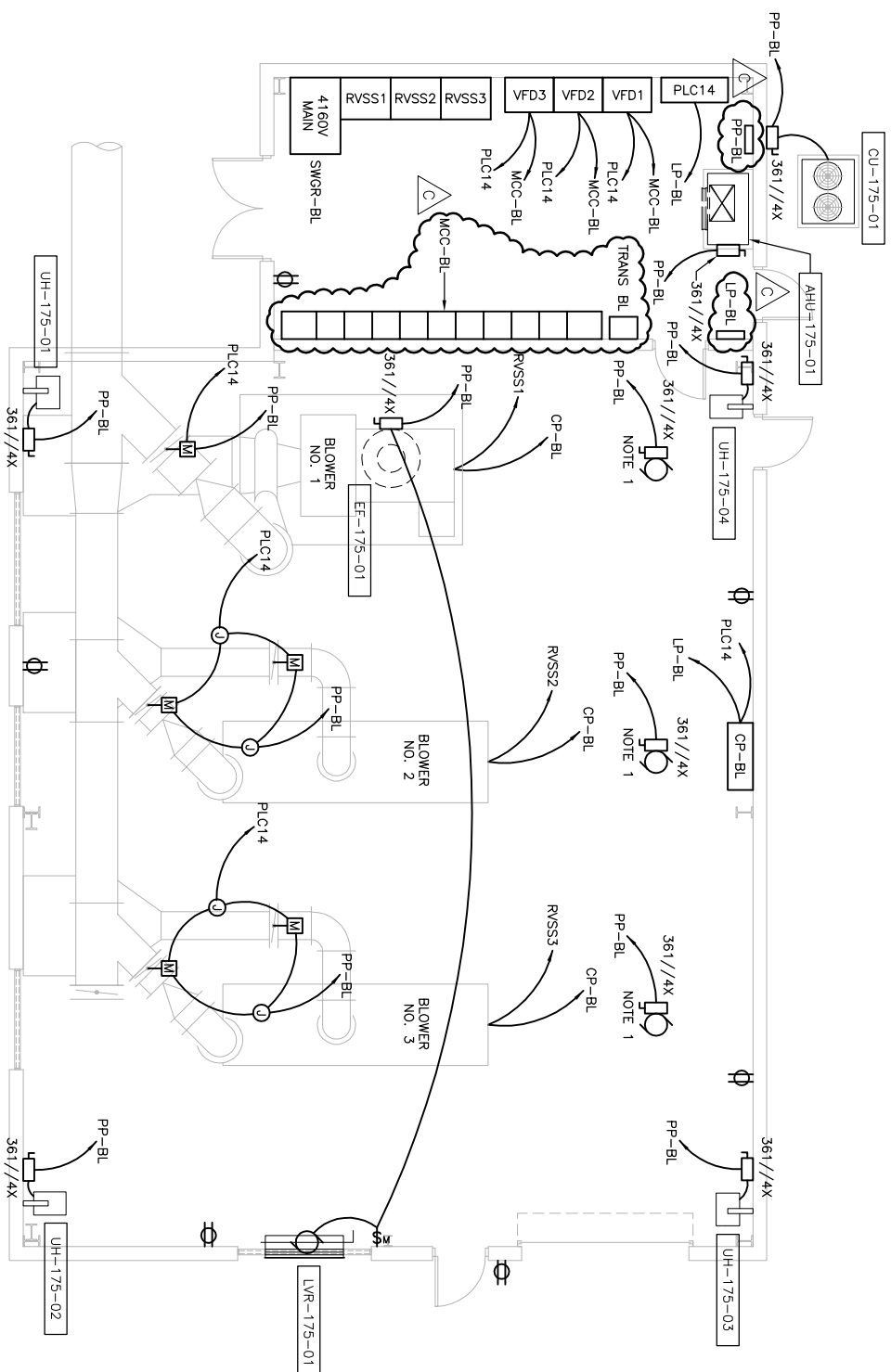


SHEET NOTES:

1. COORDINATE LOCATION AND ELECTRICAL REQUIREMENTS FOR MONORAIL, TYPICAL OF THREE.

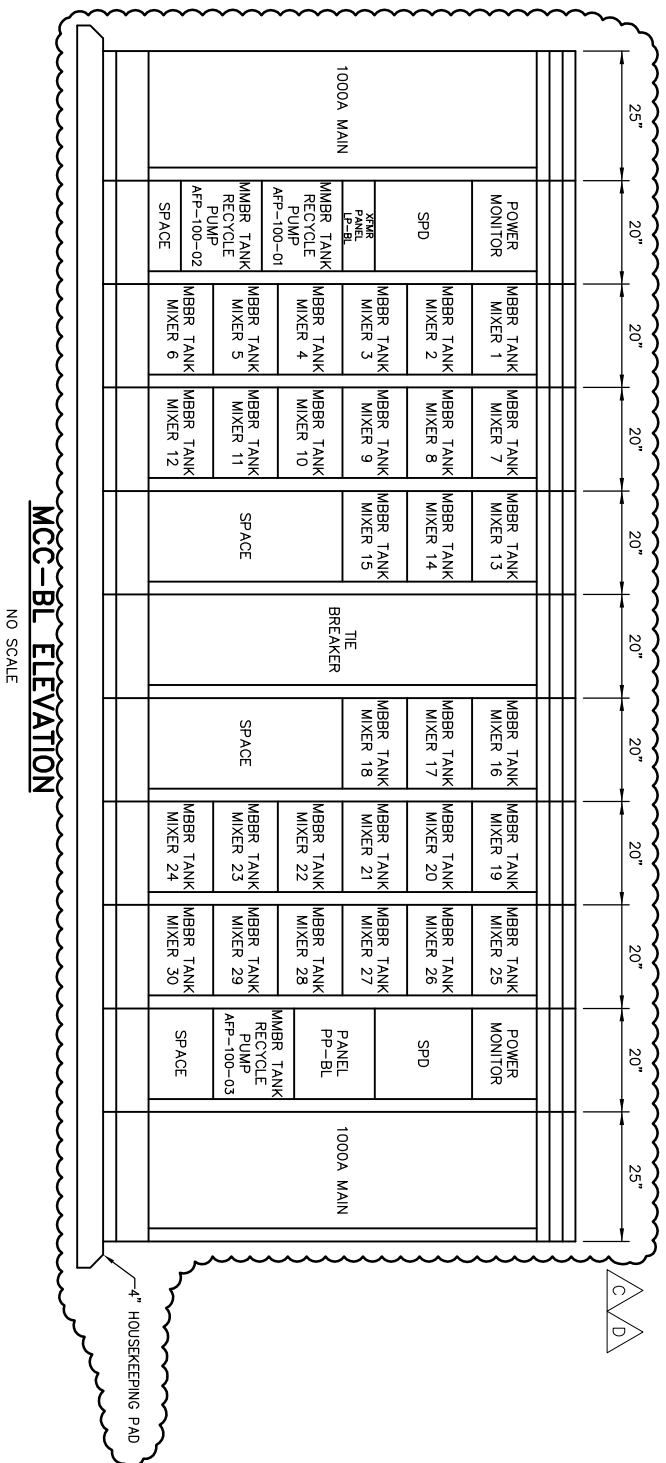


## PLAN



<div>HDR Engineering, Inc. 5700 Lake Wright Dr. Suite 300 Norfolk, VA 23502</div>					
<div>HDR</div>					
			PROJECT MANAGER: WILLIAM S. MOY		
			DESIGNED BY: J. VAN TASSEL		
			DRAWN BY: J. VAN TASSEL		
			CHECKED BY: L. ANDERSON		
C	04/18/2014	VE E-1A			
B	09/20/2013	CONCEPTUAL DESIGN SUBMITTAL			
ISSUE	DATE	DESCRIPTION	PROJECT NUMBER		
<div>CITY OF HOPEWELL HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY</div>					
<div>CONCEPTUAL DESIGN</div>					
<div>ALTERNATIVE 4A-1 LIGHT PHASE 2</div>					
<div>0 1" 2"</div>					
FILENAME			DRAWING NUMBER		
E-175.dwg			E-175		
SCALE 3/16" = 1'-0"			SHEET OF -		



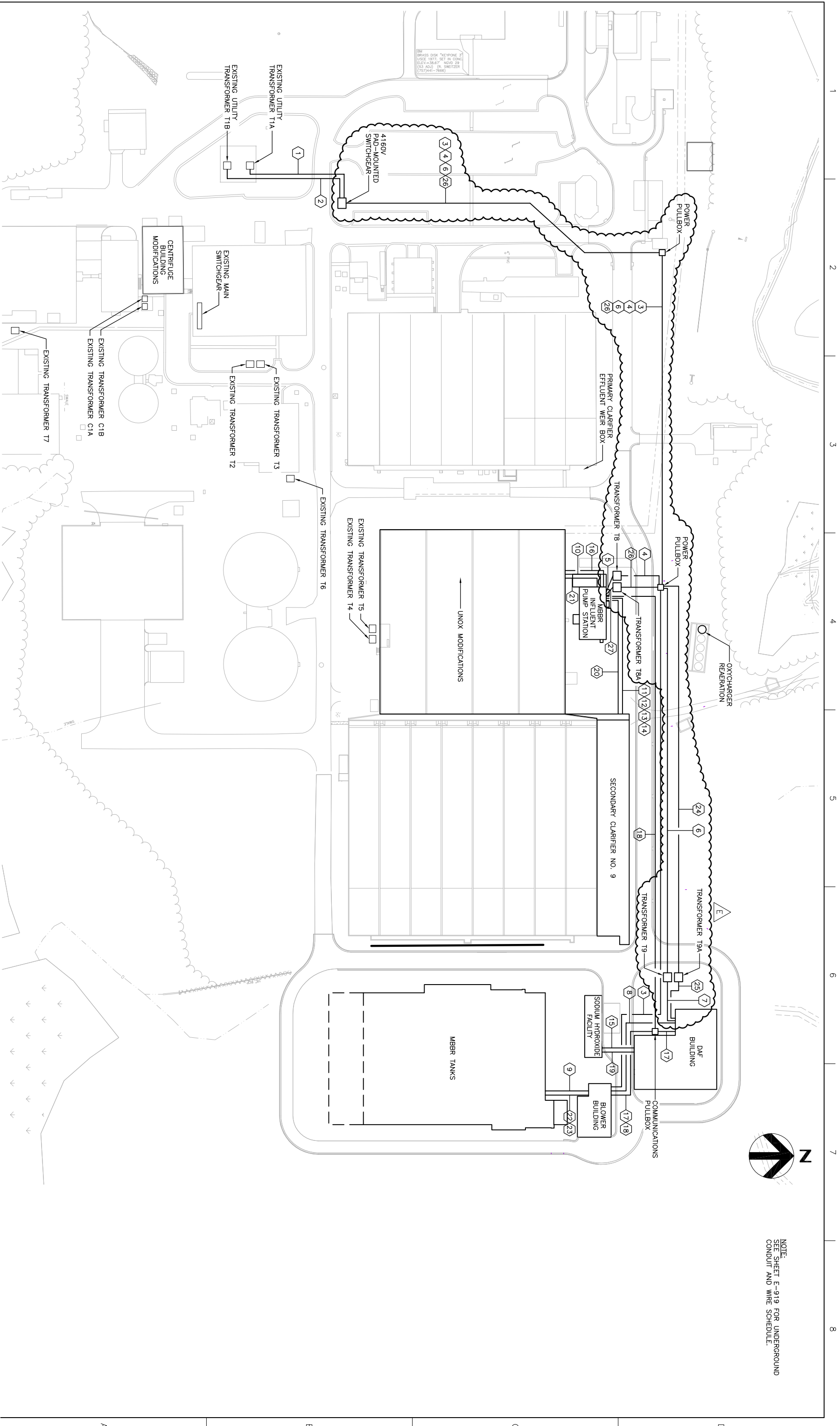
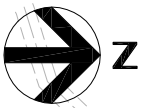


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HDR Engineering, Inc. 5700 Lake Wright Dr. Suite 300 Norfolk, VA 23502											
						PROJECT MANAGER: WILLIAM S. MCCOY					
						DESIGNED BY: J. VAN TASSEL					
						DRAWN BY: J. VAN TASSEL					
						CHECKED BY: L. ANDERSON					
D	04/18/2014	VE E-1A									
C	03/12/2014	MIXER REVISION FOR 5 TANKS									
B	09/20/2013	ADDED DRAWING									
ISSUE	DATE	DESCRIPTION				PROJECT NUMBER					
<div><div>CONCEPTUAL DESIGN</div><div>CITY OF HOPEWELL HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY</div><div>ALTERNATIVE 4A-1 LIGHT PHASE 2</div></div>											
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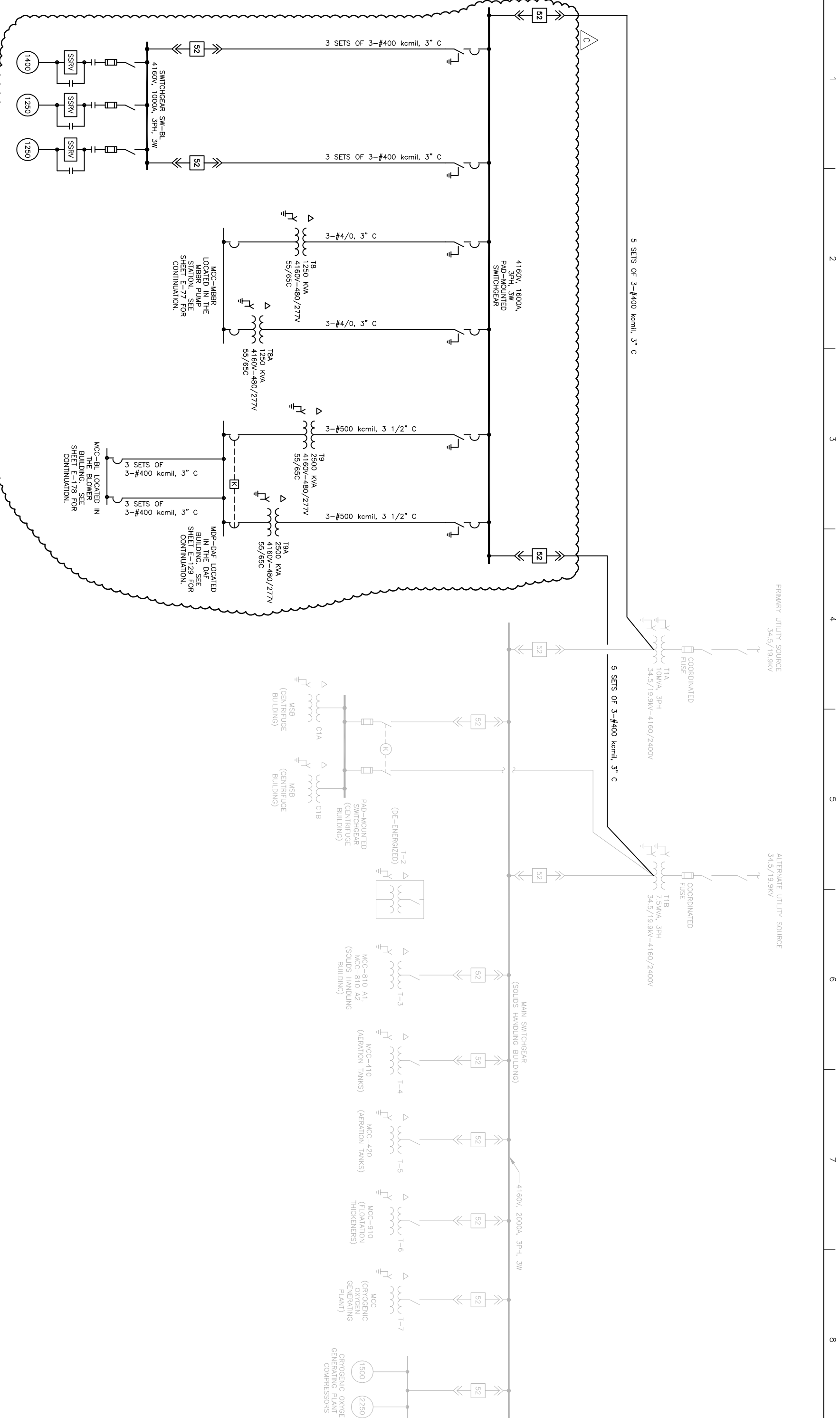




NOTE:  
SEE SHEET E-919 FOR UNDERGROUND  
CONDUIT AND WIRE SCHEDULE.



<div><div><div>HDR</div><div>HDR Engineering, Inc. 5700 Lake Wright Dr. Suite 500 Norfolk, VA 23502</div></div><div><table><tr><td>ISSUE</td><td>DATE</td><td>DESCRIPTION</td></tr><tr><td>E</td><td>04/18/2014</td><td>ADDED MBBR SCREENS/COMPACTORS</td></tr><tr><td>D</td><td>10/08/2013</td><td>ADDED MBBR SCREENS/COMPACTORS</td></tr><tr><td>C</td><td>09/20/2013</td><td>REVISED FOR PLC13/ADDED MBBR TANKS</td></tr><tr><td>B</td><td>09/06/2013</td><td>CONCEPTUAL DESIGN SUBMITTAL</td></tr></table></div></div>			ISSUE	DATE	DESCRIPTION	E	04/18/2014	ADDED MBBR SCREENS/COMPACTORS	D	10/08/2013	ADDED MBBR SCREENS/COMPACTORS	C	09/20/2013	REVISED FOR PLC13/ADDED MBBR TANKS	B	09/06/2013	CONCEPTUAL DESIGN SUBMITTAL	<div><div>PROJECT MANAGER: WILLIAM S. M'COY</div><div>DESIGNED BY: J. VAN TASSEL</div><div>DRAWN BY: J. VAN TASSEL</div><div>CHECKED BY: L. ANDERSON</div></div>	<div>CONCEPTUAL DESIGN</div>
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<div><div>ELECTRICAL SITE PLAN</div><div><div><div><div>0</div><div>1"</div><div>2"</div></div><div><div>FILENAME</div><div>E-905.dwg</div></div><div><div>DRAWING NUMBER</div><div>E-905</div></div><div><div>SHEET</div><div>OF</div><div>-</div></div></div><div><div>SCALE</div><div>1"=60'</div></div></div></div>																			

[illegible]

Light Fixture Schedule					
Fixture Type	Description	Lamps	Manufacturer	Catalog Number	Remarks
LF1	4-2-LAMP FLUORESCENT FIXTURE, ALUMINUM HOUSING, CORROSION RESISTANT FINISH, ENCLOSED AND GASKETED WITH INJECTION MOLDED ACRYLIC PRISMATIC LENS	2-F32T8	HOLOPHANE	7300-4-AL-04G-EP-U-18L-P841	
LF1A	SAME AS TYPE LF-2 EXCEPT WITH EMERGENCY BATTERY PACK FOR 90 MINUTE OPERATION UPON LOSS OF POWER	3-F32T8	HOLOPHANE	7300-4-AL-04G-EP-U-B800-18L-P841	
LF2	4-2-LAMP FLUORESCENT FIXTURE, FIBERGLASS HOUSING, MIRROR SPECULAR ALUMINUM REFLECTOR, ENCLOSED AND GASKETED WITH HIGH IMPACT ACRYLIC LENS SUITABLE FOR WET LOCATIONS	2-F32T8	HOLOPHANE	HES4-232-S1-X20-120	
LF2A	SAME AS TYPE LF-1 EXCEPT WITH EMERGENCY BATTERY PACK FOR 90 MINUTE OPERATION UPON LOSS OF POWER	2-F32T8	HOLOPHANE	HES4-232-S1-X20-120-EL140W	
LF8	PENDANT MOUNTED FLUORESCENT HIGH BAY FIXTURE WITH WIDE DISTRIBUTION AND 5% UPLIGHT	3-54W/ATT THHO	LITHONIA	IBC 354L IBPMP	
LF8A	SAME AS TYPE LF8 EXCEPT WITH EMERGENCY BATTERY PACK FOR 90 MINUTE OPERATION UPON LOSS OF POWER	3-54W/ATT THHO	LITHONIA	IBC 354L IBPMP EL14	
LF9	PENDANT MOUNTED HID FIXTURE, ENCLOSED AND GASKETED, 3/4" HUB, TYPE V GLASS REFRACTOR	175W CLEAR MH	HOLOPHANE PETROLUX II	PETL-175MH-54S-P-PS	
LF17	EXTERIOR WALL MOUNTED COMPACT FLUORESCENT FIXTURE WITH DIE-CAST ALUMINUM HOUSING AND DOOR FRAME, FULLY GASKETED WITH TEMPERED GLASS LENS, INTERNAL PHOTOCELL CONTROLLED	2-32T8T	LITHONIA	WS1232T8TAMD-120-PE-LF1	
LF19	WALL MOUNTED LED FIXTURE, 30 CHIPS, 4000K, PRISMATIC GLASS REFRACTOR, DIE-CAST ALUMINUM HOUSING, BLACK FINISH, WET LOCATION LISTED WITH INTERNAL PHOTOCELL CONTROL	LED	HOLOPHANE BK	WAG-LED-30C-1000-40K-13M-120-PE-SF-	
LF20	LED INDUSTRIAL LIGHT FIXTURE, 5000 LUMENS, WITH PRISMATIC GLASS REFRACTOR FOR LONG AND NARROW DISTRIBUTION WITH INTERNAL PHOTOCELL CONTROL, STANCHION MOUNTED	LED	HOLOPHANE PWSWH	PLED2-05L-5K-12UN-NA-W-L1-F1-BP-	
X1	UNIVERSAL MOUNT POLYCARBONATE EXIT SIGN WITH REMOTE CAPACITY	LED	LITHONIA	LHOM-S-W-3-R-120/277-RO	
ER	REMOTE TWIN-HEAD EMERGENCY FIXTURE POWERED FROM FIXTURE X1	1-8W	LITHONIA	ELA-W-1-NXHO806	

UNDERGROUND CONDUIT AND WIRE SCHEDULE					
TAG NO.	FROM	TO	CONDUIT	WIRES	REMARKS
①	EXISTING TRANSFORMER T-1A	4160V PAD MOUNTED SWITCHGEAR	6-4"	5 SETS OF 3-#400 kcmil, 5KV PULL WIRE	PRIMARY POWER SOURCE
②	EXISTING TRANSFORMER T-1B	4160V PAD MOUNTED SWITCHGEAR	6-4"	5 SETS OF 3-#400 kcmil, 5KV PULL WIRE	ALTERNATE POWER SOURCE
③	4160V PAD MOUNTED SWITCHGEAR	BLOWER BUILDING	3-3" 3-3"	3 SETS OF 3-#400 kcmil, 5KV 3 SETS OF 3-#400 kcmil, 5KV PULL WIRE	△/E BLOWER POWER
④	4160V PAD MOUNTED SWITCHGEAR	TRANSFORMER T8	3"	3-#4/0, 5KV	MBBR INFLUENT PUMP STATION POWER
⑤	TRANSFORMER T8	MBBR INFLUENT PUMP STATION MCC-MBBR	5-3"	5 SETS OF 3-#400 kcmil	MBBR INFLUENT PUMP STATION POWER
⑥	4160V PAD MOUNTED SWITCHGEAR	TRANSFORMER T9	2-4"	3-#500 kcmil, 5KV PULL WIRE	DAF BUILDING POWER
⑦	TRANSFORMER T9	DAF BUILDING MDP-DAF	8-3 1/2"	8 SETS OF 3-#500 kcmil	DAF BUILDING POWER
⑧	DAF BUILDING MDP-DAF	BLOWER BUILDING MCC-BL	3-3" 3-3"	3 SETS OF 3-#400 kcmil 3 SETS OF 3-#400 kcmil	BLOWER BUILDING POWER
⑨	BLOWER BUILDING MCC-BL, PANEL PP-BL, PANEL LP-BL	MBBR TANKS	3-2" 7-1" 36-1" 2-1"	3 SETS OF 3-#1, #6G 7 SETS OF 3-#10, #10G 36 SETS OF 3-#10, #10G 2 SETS OF 2-#10, #10G	MBBR TANKS PUMP POWER VALVE/SCRN CTRL PNL PWR MBBR TANK MIXER POWER MBBR TANK LTG/RECPTS
⑩	MBBR INFLUENT PUMP STATION MCC-MBBR	UNOX TANK MIXERS	24-1"	24 SETS OF 3-#10, #10G	UNOX TANK MIXER POWER
⑪	MBBR INFLUENT PUMP STATION MCC-MBBR	SECONDARY CLARIFIER NO. 9 SP-200-01	1"	3-#10, #10G	SECONDARY CLARIFIER SP-200-01 POWER
⑫	MBBR INFLUENT PUMP STATION MCC-MBBR	SECONDARY CLARIFIER SCRAPPER DRIVE 1	1"	3-#10, #10G	SECONDARY CLARIFIER SCRAPPER DRIVE 1 POWER
⑬	MBBR INFLUENT PUMP STATION MCC-MBBR	SECONDARY CLARIFIER SCRAPPER DRIVE 2	1"	3-#10, #10G	SECONDARY CLARIFIER SCRAPPER DRIVE 2 POWER
⑭	MBBR INFLUENT PUMP STATION MCC-MBBR	SECONDARY CLARIFIER NO. 9 RAS PUMP PP-200-01	1 1/4"	3-#4, #8G	SECONDARY CLARIFIER NO. 9 RP-200-01 POWER
⑮	DAF BUILDING MDP-DAF	SODIUM HYDROXIDE FACILITY MDP-SH	3"	4-#4/0, #2G	SODIUM HYDROXIDE FACILITY POWER
⑯	UNOX TANKS EXISTING PLC-3	MBBR INFLUENT PUMP PLC-13	2"	12-FIBER	STATUS AND CONTROLS
⑰	BLOWER BUILDING PLC-14	DAF BUILDING PLC-15	2"	12-FIBER	STATUS AND CONTROLS
⑱	MBBR INFLUENT PUMP STATION PLC-13	BLOWER BUILDING PLC-14	2"	12-FIBER	STATUS AND CONTROLS
⑲	DAF BUILDING PLC-15	SODIUM HYDROXIDE FACILITY	2" 1 1/2"	8-2/C SHIELED CABLE 32-#14	STATUS AND CONTROLS
⑳	MBBR INFLUENT PUMP STATION PLC-13	SECONDARY CLARIFIER NO. 9	2" 2"	7-2/C SHIELED CABLE 42-#14	STATUS AND CONTROLS
㉑	MBBR INFLUENT PUMP STATION PLC-13	UNOX TANK MIXERS	2"	60-#14	STATUS AND CONTROLS
㉒	BLOWER BUILDING PLC-14	MBBR TANKS	2-1 1/2" 2-2" 90-#14 (PER TRAIN)	14-2/C SHIEDED CABLE 90-#14 (PER MBBR TRAIN)	STATUS AND CONTROLS
㉓	△/E BLOWER BUILDING PLC-14	MBBR SCREENS/COMPACTORS	2-1"	16-#14	STATUS AND ALARMS
㉔	4160V PAD MOUNTED SWITCHGEAR	TRANSFORMER T9A	2-4"	3-#500 kcmil, 5KV PULL WIRE	DAF BUILDING POWER
㉕	TRANSFORMER T9A	DAF BUILDING MDP-DAF	8-3 1/2"	8 SETS OF 3-#500 kcmil	DAF BUILDING POWER
㉖	4160V PAD MOUNTED SWITCHGEAR	TRANSFORMER T8A	3"	3-#4/0, 5KV	MBBR INFLUENT PUMP STATION POWER
㉗	TRANSFORMER T8A	MBBR INFLUENT PUMP MCC-MBBR	5-3"	5 SETS OF 3-#400 kcmil	MBBR INFLUENT PUMP STATION POWER

<div><div><div>HDR</div><div>HDR Engineering, Inc. 5700 Lake Wright Dr. Suite 300 Norfolk, VA 23502</div></div></div>			PROJECT MANAGER: WILLIAM S. M'COY DESIGNED BY: J. VAN TASSEL DRAWN BY: J. VAN TASSEL CHECKED BY: L. ANDERSON		
E	04/18/2014	04/18/2014	ADDED MBBR SCREENS/COMPACTORS		
D	10/08/2013	10/08/2013	ADDED LFS/WIRE & CONDUIT SIZES		
C	09/20/2013	09/20/2013	REVISED CONDUIT AND WIRE SCHEDULE		
B	09/06/2013	09/06/2013	CONCEPTUAL DESIGN SUBMITTAL		
A	08/26/2013	08/26/2013			
ISSUE	DATE		PROJECT NUMBER		

CONCEPTUAL DESIGN		CITY OF HOPEWELL HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY	
		ALTERNATIVE 4A-1 LIGHT PHASE 2	

LIGHTING FIXTURE SCHEDULE AND DETAILS			
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		SHEET	OF -



HRWTF Alternative 4A-1 Light Phase 2  
Value Engineering Study Responses



Alternative No. [E1-B](#)

Description: Power Monitoring Improvements

**Discussion of Design Base Changes:**

The current proposed design does not clearly show where power monitoring equipment will be installed and how these devices will be networked into the plant SCADA. HNP will evaluate the power monitoring requirements for the project and make a recommendation.

**Scope Reductions:**

- 1) None.

**Scope Additions:**

- 1) Add Power monitoring equipment to the three blowers and the two main power feeds. A total of 5 power monitors are included.
- 2) Associated SCADA integration.

**Other Notes:**

**Cost Summary:**

Item	Capital Cost	Annual O&M Cost	Net Present Worth Cost
Added power monitors and SCADA integration	\$42,037.00		
<b>TOTAL</b>	<b>\$42,037.00</b>		

**Recommendations:**

This alternative has been selected by the City.





HRWTF Alternative 4A-1 Light Phase 2  
Value Engineering Study Responses



Alternative No. [MB-1](#)

Description: Changes to Recycle Pumps for MBBR

**Discussion of Design Base Changes:**

The current design proposes using axial flow pumps to pump the MBBR Recycle flows. There are 3 pumps to convey 2Q or 39.4 MGD of flow. The pumps indicate a TDH of 20 feet and very low static head. HNP will review recycle pump piping arrangement and determine what modifications should be considered to reduce pumping energy.

**Scope Reductions:**

- 1) Delete proposed 16-inch, 75HP pumps x qty 3
- 2) Revised piping arrangement allows the TDH to be reduced from 20 FT to 12 FT; exposed pipe routing along north and west sides of the MBBR using knee-brace supports, move stairs to SW corner.
- 3) Delete flow meter bypass; this line can be temporarily taken out of service to replace the flow meter if necessary.
- 4) Delete check valves

**Scope Additions:**

- 1) Add 18-inch, 50HP pumps x qty 3
- 2) Add motorized actuator to the isolation plug-valve at each pump discharge.

**Other Notes:**

If MB-1 is selected, the three associated pumps will be 50-HP and power monitoring would not be included.

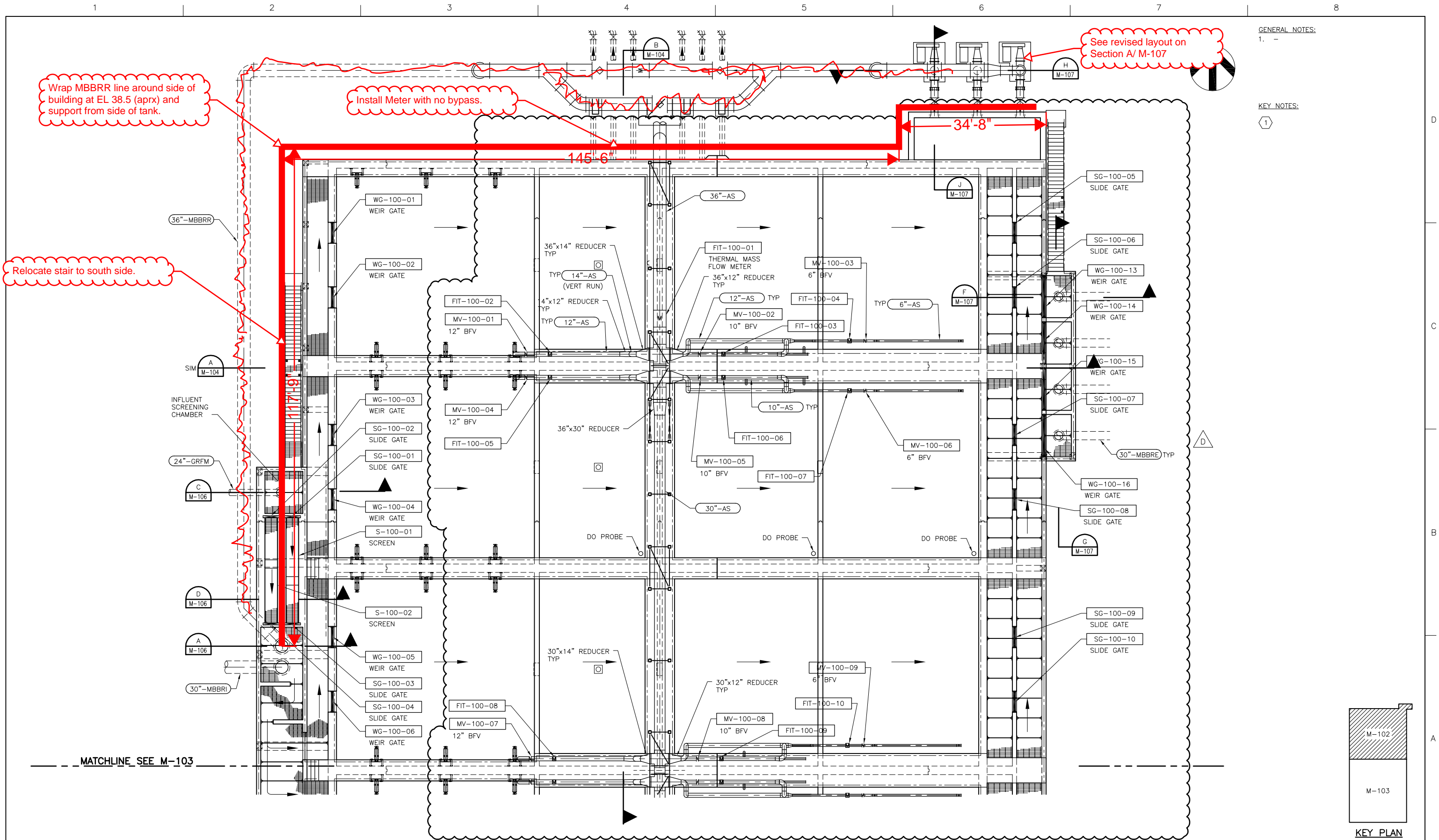
The modifications to the MBBR Recycle piping will reduce the pump discharge head by about 8 feet at average flow conditions. HNP has calculated the annual O&M cost savings and net present value based on an average MBBR recycle flow of 23 MGD and a power cost of \$0.07 per kWh over a 20 year period at 5% interest rate.

**Cost Summary:**

Item	Capital Cost	Annual O&M Cost	Net Present Worth Cost
Downsize pump, include motor-actuator, revise meter	(\$119,355.00)		(\$119,355.00)
Pump Power Cost		(\$22,000.00)	(\$274,000.00)
<b>TOTAL</b>	<b>(\$119,355.00)</b>	<b>(\$22,000.00)</b>	<b>(\$393,355.00)</b>

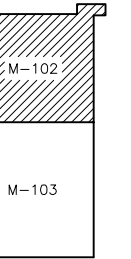
**Recommendations:**

This alternative has been selected by the City.



GENERAL NOTES:  
1. -

KEY NOTES:  
1. -



KEY PLAN

**HDR**

HDR Engineering, Inc.  
5700 Lake Wright Dr.  
Suite 300  
Norfolk, VA 23502

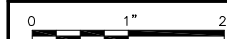
D	03/12/2014	AIR SUPPLY PIPING & EFF CHAN. REVISION
C	09/18/2013	MBBR TANK REVISION
B	09/13/2013	MBBR TANK
ISSUE	DATE	DESCRIPTION

PROJECT MANAGER:	WILLIAM S. M'COY
DESIGNED BY:	D. ZIRKLE
DRAWN BY:	T. LOKEY
CHECKED BY:	
PROJECT NUMBER	

**CONCEPTUAL  
DESIGN**

**CITY OF HOPEWELL  
HOPEWELL REGIONAL WASTEWATER  
TREATMENT FACILITY**  
  
**ALTERNATIVE 4A-1 LIGHT  
PHASE 2**

**SEGREGATED MBBR SYSTEM  
UPPER PLAN 1 OF 2**



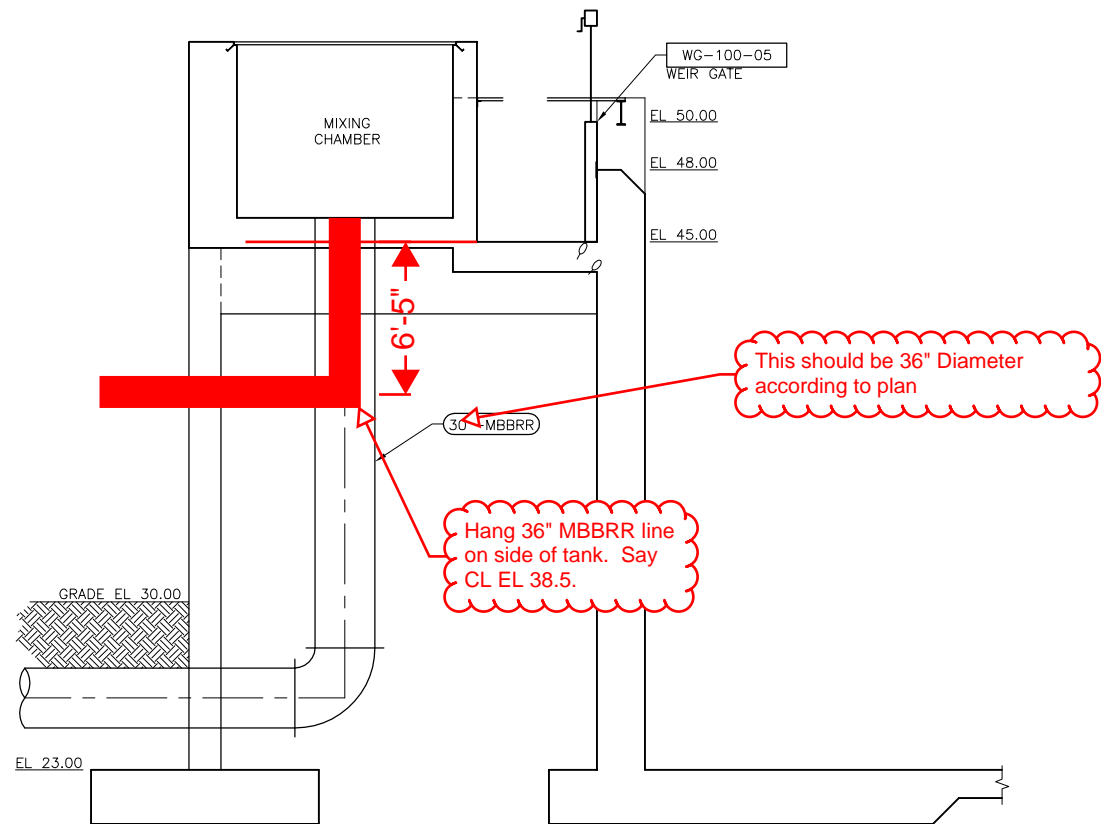
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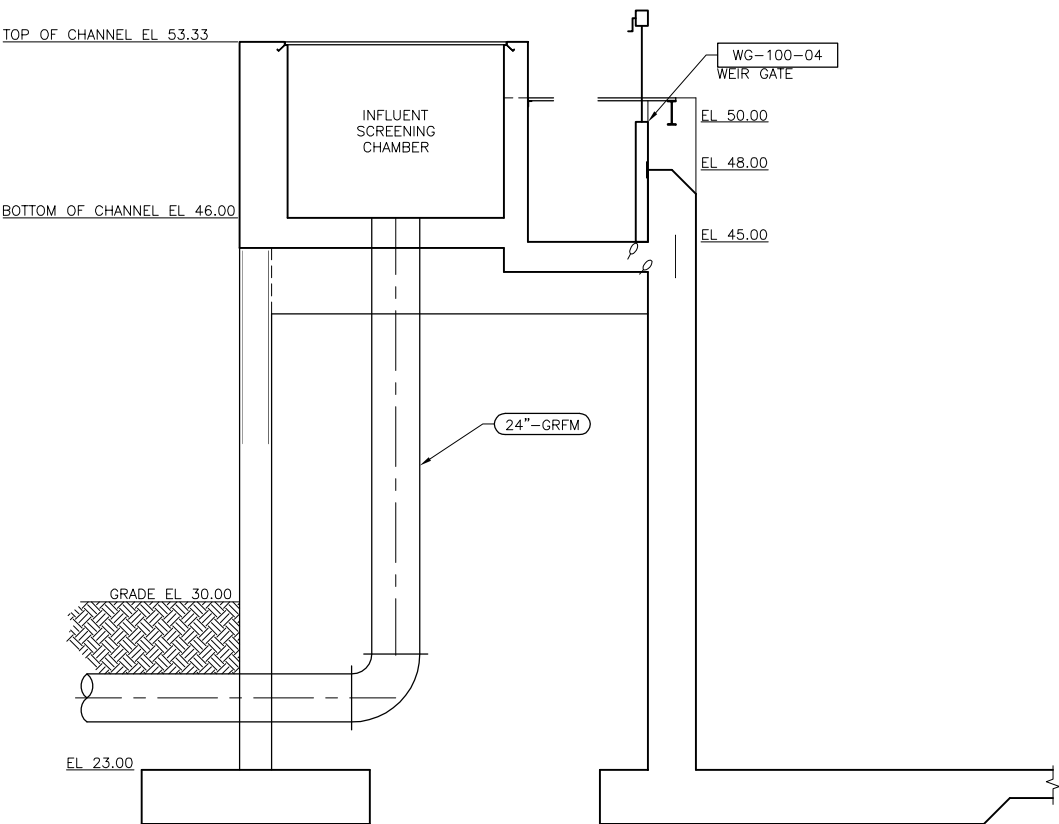
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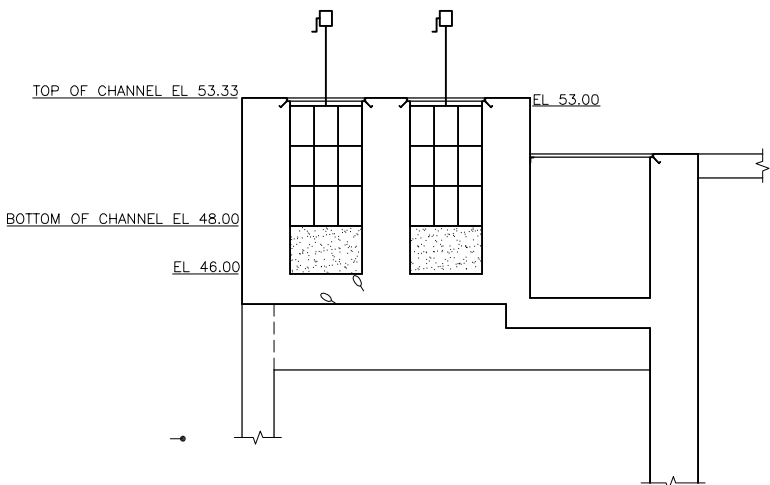
GENERAL NOTES:  
1. -



MIXING CHAMBER-SECTION A  
SCALE: 1/4"=1'-0"



INFLUENT SCREENING CHAMBER-SECTION C  
SCALE: 1/4"=1'-0"



SCREENING CHAMBER-SECTION D  
SCALE: 1/4"=1'-0"



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C	09/18/2013	MBBR TANKS
ISSUE	DATE	DESCRIPTION

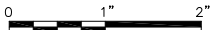
PROJECT MANAGER:	WILLIAM S. M'COY
DESIGNED BY:	D. ZIRKLE
DRAWN BY:	T. LOKEY
CHECKED BY:	
PROJECT NUMBER	

CONCEPTUAL  
DESIGN

CITY OF HOPEWELL  
HOPEWELL REGIONAL WASTEWATER  
TREATMENT FACILITY

ALTERNATIVE 4A-1 LIGHT  
PHASE 2

SEGREGATED MBBR SYSTEM  
SECTIONS AND DETAILS



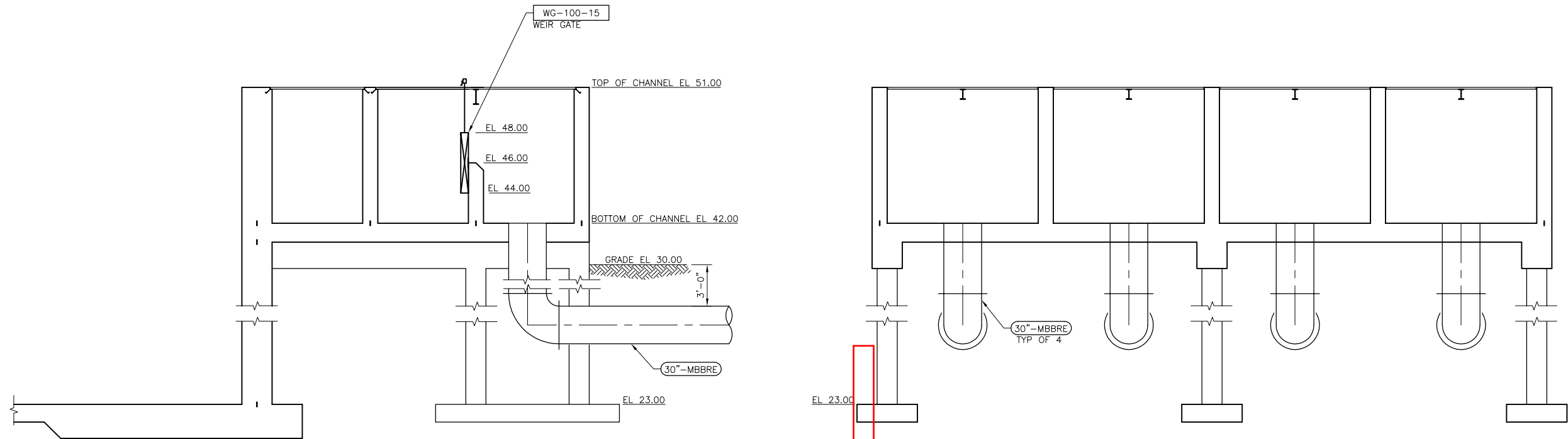
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DRAWING NUMBER
M-106

SHEET OF -

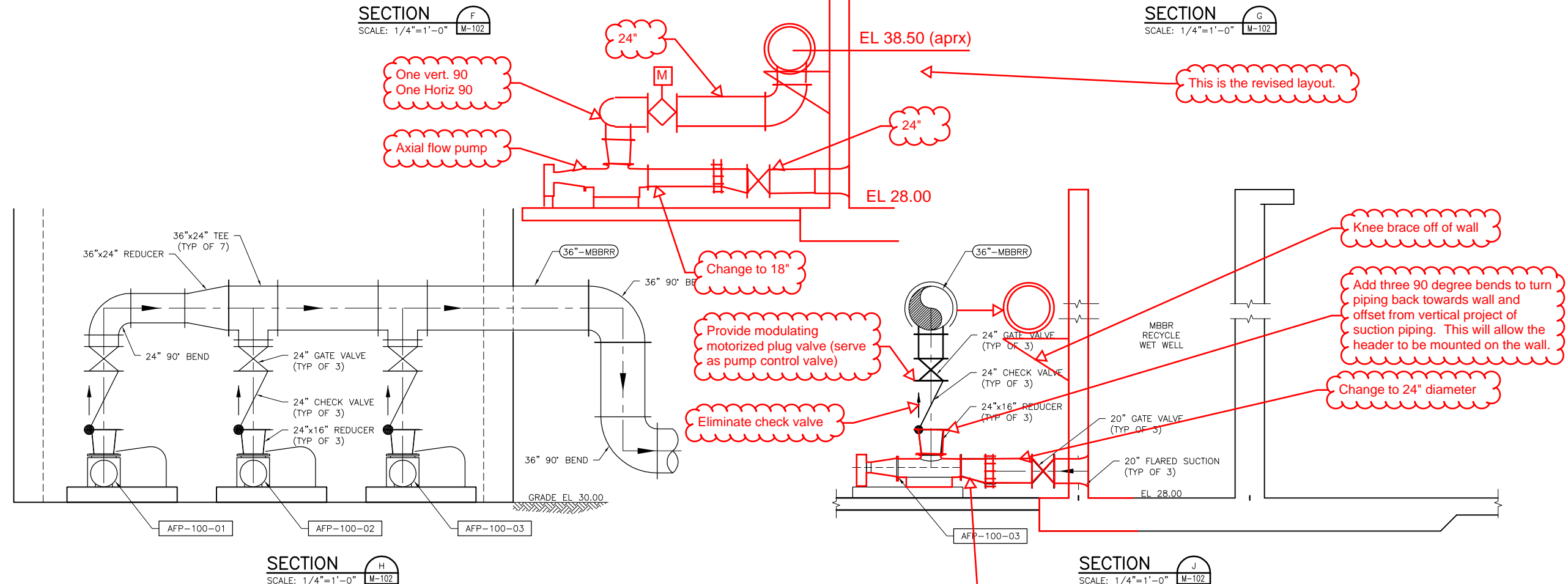


GENERAL NOTES:  
1. -



SECTION F  
SCALE: 1/4"=1'-0" M-102

SECTION G  
SCALE: 1/4"=1'-0" M-102



**HDR**

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Norfolk, VA 23502

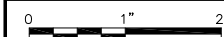
C	09/18/2013	MBBR TANK REVISION
ISSUE	DATE	DESCRIPTION

PROJECT MANAGER:	WILLIAM S. M'COY
DESIGNED BY:	D. ZIRKLE
DRAWN BY:	T. LOKEY
CHECKED BY:	
PROJECT NUMBER	

**CONCEPTUAL  
DESIGN**

**CITY OF HOPEWELL REGIONAL WASTEWATER  
TREATMENT FACILITY**  
**ALTERNATIVE 4A-1 LIGHT  
PHASE 2**

**SEGREGATED MBBR SYSTEM  
SECTIONS**



FILENAME M-107.dwg  
SCALE AS NOTED

DRAWING NUMBER  
**M-107**

SHEET OF -



HRWTF Alternative 4A-1 Light Phase 2  
Value Engineering Study Responses



Alternative No. [MB-10](#)

Description: Review Blower Design/Turndown

**Discussion of Design Base Changes:**

The current design proposes utilizing three blowers, two multistage and one single-stage sized at 15,000 and 20,000 cfm respectively. The minimum airflow for the design conditions is approximately 8,400 cfm. There is a concern over the turndown ability of the proposed blowers to meet minimum airflow requirements. HNP has contacted the blower manufacturer to obtain a selection for a single stage blower with maximum capacity of 16,800 scfm with a 50% turndown to 8,400 scfm. The same blower model would be used for this revised capacity, but the air end impeller would be modified for the revised performance conditions. With these modifications, the motor size can be reduced to 1,250 HP.

The revised design basis will provide 30,000 cfm capacity with the largest unit out of service and 46,800 cfm capacity with all units in service. This will provide adequate capacity to meet the design basis air demands under 40% HW 2040 conditions listed in the Design Basis TM. It also provides adequate capacity to meet the maximum month air demand under 100% HW 2040 conditions, which is 32,700 cfm.

**Scope Reductions:**

- 1) Revised single stage blower selection

**Scope Additions:**

- 1) None.

**Other Notes:**

Siemens Turblex has confirmed that the design capacity of the proposed Model KA-44-SV-GL225 single-stage centrifugal compressor can be modified to 16,800 SCFM @ 13.5 PSIG discharge pressure ( 14.7 PSIA, 68 F, 36% RH) allowing comfortably for a 50% turndown capacity to 8,400 SCFM (or lower) by modifying the air-end impeller configuration. The blower size and model will remain the same, but the lower maximum air flow will reduce the required HP, and therefore reduce the drive motor size from 1,400 HP to 1,250 HP. Sizes of electrical equipment, conduit and wire would not change significantly in this reduction in motor size, therefore, no price impact on the power supply in terms of MCC starter/breaker size, power supply cables and conduit sizes. The equipment price deduct for reducing the motor size is noted below. The Siemens Turblex proposed scope of supply would otherwise remain the same except for the revised motor size of 1,250 HP.

**Cost Summary:**

Item	Capital Cost	Annual O&M Cost	Net Present Worth Cost
Revised single stage blower selection	(\$19,000.00)		
<b>TOTAL</b>	<b>(\$19,000.00)</b>		

**Recommendations:**

This alternative has been selected by the City.



# HRWTF Alternative 4A-1 Light Phase 2 Value Engineering Study Responses



Alternative No. [MI-3](#)

Description: Delete Building Structure over Pump Room

## Discussion of Design Base Changes:

The current design of the MBBR Influent Pump Station includes a masonry superstructure over the Pump Room, Mechanical and Electrical Room and the Sodium Bisulfite Metering Pump Room. The VE alternative proposes deleting the building structure over the Pump Room and leave the building structure over the other portions of the facility. The new design will leave the pumps exposed to outdoor conditions on a slab.

## Scope Reductions:

- 1) Deleting the building over the VTSH pump room.

## Scope Additions:

- 1) Adding heat trace and insulation as necessary for freeze protection in this room.
- 2) Upgrade electrical equipment for outdoor installation.

## Other Notes:

The Electrical Room and Sodium Bisulfite Metering Pump Room were not changed to pre-engineered metal building construction. The construction of these rooms require fire-rated walls and corrosion-resistant materials due to the adjacent chemical storage facilities.

## Cost Summary:

Item	Capital Cost	Annual O&M Cost	Net Present Worth Cost
Building Credit	(\$190,952.00)		
Heat Trace Adder	\$1,442.00		
Electrical Upgrade to Outdoor Rated	\$40,000.00		
<b>TOTAL</b>	<b>(\$149,510.00)</b>		

## Recommendations:

This alternative has been selected by the City.



Alternative No. XX

Description: Change Blower CS Air Pipe to 304SS Air Piping



**Discussion of Design Base Changes:**

Change all air supply piping from carbon steel to 304 SS material. Pipe material shall have the following wall thickness:

<u>Nominal Pipe Size (IN.)</u>	<u>Schedule/ Gauge/Plate</u>	<u>Nominal Wall Thickness (IN.)</u>
6	Schedule 5	0.109
8	Schedule 5	0.109
10	12 Gauge Sheet	0.109
12	12 Gauge Sheet	0.109
14	11 Gauge Sheet	0.125
16	11 Gauge Sheet	0.125
18	11 Gauge Sheet	0.125
20	10 Gauge Sheet	0.140
24	Plate	0.188
30	Plate	0.188
36	Plate	0.188
42	Plate	0.250
48	Plate	0.250
54	Plate	0.312
60	Plate	0.312
72	Plate	0.375

**Scope Reductions:**

- 1) Coating credit
- 2) Credit Carbon Steel Pipe

**Scope Additions:**

- 1) L304 SST Pipe

**Other Notes:**

Selection of pipe material is Owner preference.

**Cost Summary:**

Item	Capital Cost	Annual O&M Cost	Net Present Worth Cost
Coating Credit	(\$42,635.00)		
Stainless Steel Pipe Adder	\$634,257.00		
Credit Carbon Steel Pipe	(\$257,590.00)		
<b>TOTAL</b>	<b>\$334,032.00</b>		

**Recommendations:**

This alternative has been selected by the City.





HRWTF Alternative 4A-1 Light Phase 2  
Value Engineering Study Responses



Alternative No. [YY](#)

Description: Change Sodium Hydroxide Storage Tanks to Carbon Steel Material

**Discussion of Design Base Changes:**

The current design of the Sodium Hydroxide Facility includes Sodium Hydroxide Storage Tanks fabricated of FRP material. This VE alternate involves changing the storage tanks to carbon steel material. The tanks will be insulated and heat-traced for freeze protection.

**Scope Reductions:**

- 1) Change from FRP to carbon steel storage tank construction.

**Scope Additions:**

- 1) None.

**Other Notes:**

**Cost Summary:**

Item	Capital Cost	Annual O&M Cost	Net Present Worth Cost
Change insulated FRP Tanks to insulated CS tanks	(\$5,612.00)		
<b>TOTAL</b>	<b>(\$5,612.00)</b>		

**Recommendations:**

This alternative has been selected by the City.